



Dart Aerospace Ltd.
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D2933-1

Job Sheet 175584



Part No: D2933-1

Job Qty: 1 ea

Part Name: Saddle LH In, 206



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/6/18

Job Tracking No:

Created By: Linda Lacelle

Due Date: 4/12/18

Type: Stock

Description:

Note: DWG REV C IPP: B 00.06.26 New DWG rev (mpp 2069) EC IPP Rev:C As per Rev C 07-03-19 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/11/18	0.00	0.00	Start Up Machining-1		18-4-9
150	Powdercoat	4 pcs		4/12/18	0.00	0.14	Powdercoat1		11-4-10
160	QC	4 pcs		4/12/18	0.00	0.00	QC3		11 APR 11 2018
170	Packaging	4 pcs		4/12/18	0.00	0.00	Packaging3-1	51396	9-89
180	QC21-SA	4 Ea		4/12/18	0.00	0.00	QC21		21
Part Op Descriptions: 150 - START TIME 4:50 O.T. 3:20 FINISH 3:20 M138760 21 9-89 APR 12 2018									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2933-1UP	Saddle LH In, 206	4 Ea (1 ea)	90-Start up Operation	5043204 (B)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2933-1UP	4	4	0

Part Specifications

Specifications could not be found.

Plex 4/6/18 2:33 PM dart.lacelle.linda

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	Container No: S059222 Part: D2933-1 Job No: 175584 Serial No/Batch: S059222 Revision: _____ Inspector: _____ Date: 04/09/18			
Description Work Order					
		MRB (QSI042) Approval			
		Completed By			
		Lead hand / Supervisor Approval Verification			
		QC / QA Coordinator Approval			

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER : _____			

☐	Positioned Wrong	☐	weld	☐	Wrong Stock Pulled	☐	Part Incorrect
☐	Outside Dimensions	☐		☐	Out of Sequence	☐	Part Lost/Missing
☐	Over/Under tolerance	☐		☐	Off-set	☐	Part Moved
☐		☐		☐	Mislabeled	☐	Drawing
☐		☐		☐	Fit/Function	☐	Finish
☐		☐		☐	Misaligned/off center	☐	Misread
☐		☐		☐		☐	Turning Sequence